



Project \_\_\_\_\_

Item # \_\_\_\_\_

Quantity \_\_\_\_\_

# Glo-Ray® Built-In Rectangular Heated Shelves with Flush Top

Models: GRSBF-24-F, -I, -S, -O; -30-F, -I, -S, -O; -36-F, -I, -S, -O; -42-F, -I, -S, -O; -48-F, -I, -S, -O; -60-F, -I, -S, -O; -72-F, -I, -S, -O

Let Hatco add heat to your serving surface with the Glo-Ray® Rectangular Built-In Heated Shelf with Flush Top. This flush top foodwarmer has a hardcoated aluminum surface and blanket-type element for uniform heat to extend your food holding time. Fiberglass insulation keeps heat at the holding surface while a built-in adjustable thermostat controls surface temperature.

## Standard features

- Uniform heat distribution with hardcoated aluminum surface and blanket-type element
- 36" (914 mm) flexible conduit channels power lines from the shelf to a control box
- GRSBF models are available in widths from 25.5" to 73.5" (648-1867 mm) and depths of 17", 21", 25.5" or 31.5" (432, 533, 648 or 800 mm)
- Standard controller includes control thermostat, an illuminated power switch and mounting brackets
- Thermostatically-controlled heated base
- The Built-in Heated Shelf has a .75" (19 mm) flanged edge that allows the unit to fit into a countertop opening
- Recommended for use in metallic counters. For other surfaces, verify that the material is suitable for temperature up to 200°F (93°C)♦

♦ Hatco is not responsible for counter damage caused by heat from the warmer.  
\* Models with flush mount recessed electronic control box are not CE approved.

**Note for Built-in Heated Shelves with overhead Strip Heaters:** For any size GRSBF, the next larger size GRA or GR2A Strip Heater will fit over the top. For example, a GRSBF-30 will require a GRA-36 or GR2A-36. The GRA will have a tight fit to the frame of the base. The GR2A will have approximately a 4" (102 mm) space.

**For operation, location and safety information, please refer to the Installation & Operating Manual.**



## Options (available at time of purchase only)

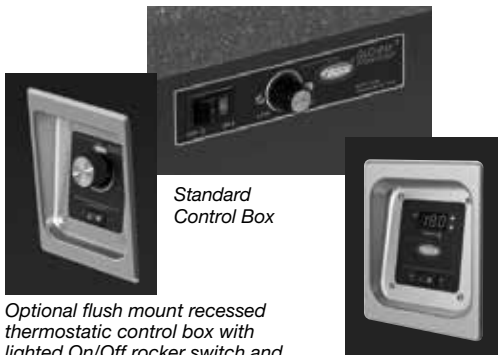
Designer Colors for Flush Mount Control Bezel Box – Stainless Steel is standard – Non-standard colors are non-returnable

- Warm Red
- Black
- Gray Granite
- White Granite
- Navy Blue
- Hunter Green
- Antique Copper

- Flush Mount Electronic Control Box with Lighted Power Switch with cord and plug\*
- Flush Mount Thermostatic Control Box with Lighted Power Switch with cord and plug

Conduit in lieu of standard 3' (914 mm) (Flush Mount ITC Control Box only)

- 6' (1829 mm) conduit
- 10' (3048 mm) conduit



Standard Control Box

Optional flush mount recessed thermostatic control box with lighted On/Off rocker switch and angled recessed controls

Optional flush mount recessed electronic control box with lighted On/Off rocker switch and angled recessed controls

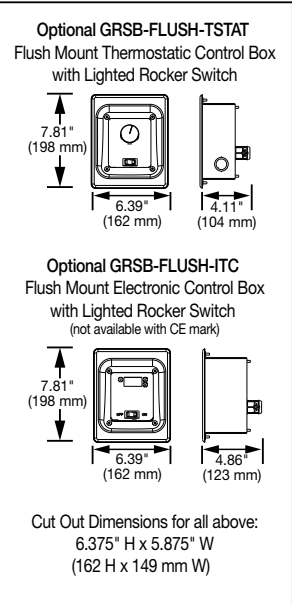
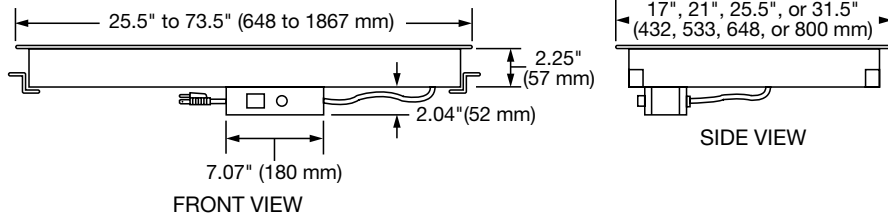




# Glo-Ray® Flush Top Built-In Heated Shelves

Models: GRSBF-24-F, -I, -S, -O; -30-F, -I, -S, -O; -36-F, -I, -S, -O; -42-F, -I, -S, -O;  
-48-F, -I, -S, -O; -60-F, -I, -S, -O; -72-F, -I, -S, -O

## GRSBF Models Shown with Standard Control Box



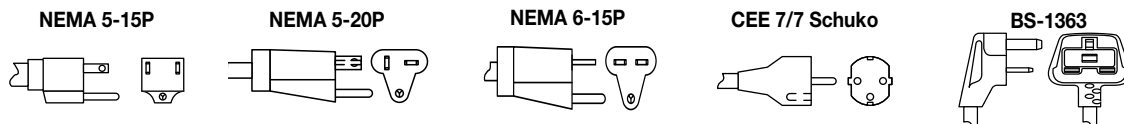
## GRSBF Built-In Countertop Cut-Out Dimensions

Model	Minimum Width	Maximum Width	Minimum Depth	Maximum Depth
GRSBF-24-F	24.5" (622 mm)	24.75" (629 mm)	16" (406 mm)	16.25" (413 mm)
GRSBF-24-I	24.5" (622 mm)	24.75" (629 mm)	20" (508 mm)	20.25" (514 mm)
GRSBF-24-S	24.5" (622 mm)	24.75" (629 mm)	24.5" (622 mm)	24.75" (629 mm)
GRSBF-24-O	24.5" (622 mm)	24.75" (629 mm)	30.5" (775 mm)	30.75" (781 mm)
GRSBF-30-F	30.5" (775 mm)	30.75" (781 mm)	16" (406 mm)	16.25" (413 mm)
GRSBF-30-I	30.5" (775 mm)	30.75" (781 mm)	20" (508 mm)	20.25" (514 mm)
GRSBF-30-S	30.5" (775 mm)	30.75" (781 mm)	24.5" (622 mm)	24.75" (629 mm)
GRSBF-30-O	30.5" (775 mm)	30.75" (781 mm)	30.5" (775 mm)	30.75" (781 mm)
GRSBF-36-F	36.5" (927 mm)	36.75" (933 mm)	16" (406 mm)	16.25" (413 mm)
GRSBF-36-I	36.5" (927 mm)	36.75" (933 mm)	20" (508 mm)	20.25" (514 mm)
GRSBF-36-S	36.5" (927 mm)	36.75" (933 mm)	24.5" (622 mm)	24.75" (629 mm)
GRSBF-36-O	36.5" (927 mm)	36.75" (933 mm)	30.5" (775 mm)	30.75" (781 mm)
GRSBF-42-F	42.5" (1080 mm)	42.75" (1086 mm)	16" (406 mm)	16.25" (413 mm)
GRSBF-42-I	42.5" (1080 mm)	42.75" (1086 mm)	20" (508 mm)	20.25" (514 mm)
GRSBF-42-S	42.5" (1080 mm)	42.75" (1086 mm)	24.5" (622 mm)	24.75" (629 mm)
GRSBF-42-O	42.5" (1080 mm)	42.75" (1086 mm)	30.5" (775 mm)	30.75" (781 mm)
GRSBF-48-F	48.5" (1232 mm)	48.75" (1238 mm)	16" (406 mm)	16.25" (413 mm)
GRSBF-48-I	48.5" (1232 mm)	48.75" (1238 mm)	20" (508 mm)	20.25" (514 mm)
GRSBF-48-S	48.5" (1232 mm)	48.75" (1238 mm)	24.5" (622 mm)	24.75" (629 mm)
GRSBF-48-O	48.5" (1232 mm)	48.75" (1238 mm)	30.5" (775 mm)	30.75" (781 mm)
GRSBF-60-F	60.5" (1537 mm)	60.75" (1543 mm)	16" (406 mm)	16.25" (413 mm)
GRSBF-60-I	60.5" (1537 mm)	60.75" (1543 mm)	20" (508 mm)	20.25" (514 mm)
GRSBF-60-S	60.5" (1537 mm)	60.75" (1543 mm)	24.5" (622 mm)	24.75" (629 mm)
GRSBF-60-O	60.5" (1537 mm)	60.75" (1543 mm)	30.5" (775 mm)	30.75" (781 mm)
GRSBF-72-F	72.5" (1842 mm)	72.75" (1848 mm)	16" (406 mm)	16.25" (413 mm)
GRSBF-72-I	72.5" (1842 mm)	72.75" (1848 mm)	20" (508 mm)	20.25" (514 mm)
GRSBF-72-S	72.5" (1842 mm)	72.75" (1848 mm)	24.5" (622 mm)	24.75" (629 mm)
GRSBF-72-O	72.5" (1842 mm)	72.75" (1848 mm)	30.5" (775 mm)	30.75" (781 mm)

## CORD LOCATION

Cord Location: Cord is attached to Control Box.

## PLUG CONFIGURATIONS





# Glo-Ray® Flush Top Built-In Heated Shelves

Models: GRSBF-24-F, -I, -S, -O; -30-F, -I, -S, -O; -36-F, -I, -S, -O; -42-F, -I, -S, -O;  
-48-F, -I, -S, -O; -60-F, -I, -S, -O; -72-F, -I, -S, -O

## SPECIFICATIONS

### Built-In Rectangular Heated Shelves with Flush Top

The shaded areas contain electrical information for International models

Model	Dimensions (W x D x H)	Usable Shelf (W x D)	Volts	Phase	Watts	Amps	Plug	Ship Weight*
GRSBF-24-F	25.5" x 17" x 2.25" (648 x 432 x 57 mm)	25.5" x 17" (648 x 432 mm)	120	Single	420	3.5	NEMA 5-15P	28 lbs. (13 kg)
			220		384	1.7	CEE 7/7 Schuko	28 lbs. (13 kg)
			240		458	1.9	BS-1363	
			220-230 (CE)		384-420	1.7-1.8	CEE 7/7 Schuko	
			230-240 (CE)		420-458	1.8-1.9	BS-1363	
GRSBF-24-I	25.5" x 21" x 2.25" (648 x 533 x 57 mm)	25.5" x 21" (648 x 533 mm)	100	Single	550	5.5	NEMA 5-15P	28 lbs. (13 kg)
			120		550	4.6	NEMA 5-15P	28 lbs. (13 kg)
			220		550	2.5	CEE 7/7 Schuko	28 lbs. (13 kg)
			240		550	2.3	BS-1363	
			220-230 (CE)		550-601	2.5-2.6	CEE 7/7 Schuko	
			230-240 (CE)		505-550	2.2-2.3	BS-1363	
GRSBF-24-S	25.5" x 25.5" x 2.25" (648 x 648 x 57 mm)	25.5" x 25.5" (648 x 648 mm)	120	Single	700	5.8	NEMA 5-15P	32 lbs. (15 kg)
			220		640	2.9	CEE 7/7 Schuko	32 lbs. (15 kg)
			240		762	3.2	BS-1363	
			220-230 (CE)		640-700	2.9-3.0	CEE 7/7 Schuko	
			230-240 (CE)		700-762	3.0-3.2	BS-1363	
GRSBF-24-O	25.5" x 31.5" x 2.25" (648 x 800 x 57 mm)	25.5" x 31.5" (648 x 800 mm)	120	Single	790	6.6	NEMA 5-15P	35 lbs. (16 kg)
			220		722	3.3	CEE 7/7 Schuko	35 lbs. (16 kg)
			240		860	3.4	BS-1363	
			220-230 (CE)		722-790	3.3-3.4	CEE 7/7 Schuko	
			230-240 (CE)		790-860	3.4-3.6	BS-1363	
GRSBF-30-F	31.5" x 17" x 2.25" (800 x 432 x 57 mm)	31.5" x 17" (800 x 432 mm)	120	Single	505	4.2	NEMA 5-15P	24 lbs. (11 kg)
			220		462	2.1	CEE 7/7 Schuko	24 lbs. (11 kg)
			240		550	2.3	BS-1363	
			220-230 (CE)		462-505	2.1-2.2	CEE 7/7 Schuko	
			230-240 (CE)		505-550	2.2-2.3	BS-1363	
GRSBF-30-I	31.5" x 21" x 2.25" (800 x 533 x 57 mm)	31.5" x 21" (800 x 533 mm)	100	Single	665	6.7	NEMA 5-15P	30 lbs. (14 kg)
			120		665	5.6	NEMA 5-15P	30 lbs. (14 kg)
			220		665	3.0	CEE 7/7 Schuko	30 lbs. (14 kg)
			240		665	2.8	BS-1363	
			220-230 (CE)		665-727	3.0-3.2	CEE 7/7 Schuko	
			230-240 (CE)		611-665	2.7-2.8	BS-1363	
GRSBF-30-S	31.5" x 25.5" x 2.25" (800 x 648 x 57 mm)	31.5" x 25.5" (800 x 648 mm)	120	Single	825	6.9	NEMA 5-15P	33 lbs. (15 kg)
			220		755	3.4	CEE 7/7 Schuko	33 lbs. (15 kg)
			240		898	3.7	BS-1363	
			220-230 (CE)		755-825	3.4-3.6	CEE 7/7 Schuko	
			230-240 (CE)		825-898	3.6-3.7	BS-1363	
GRSBF-30-O	31.5" x 31.5" x 2.25" (800 x 800 x 57 mm)	31.5" x 31.5" (800 x 800 mm)	120	Single	950	7.9	NEMA 5-15P	37 lbs. (17 kg)
			220		916	4.2	CEE 7/7 Schuko	37 lbs. (17 kg)
			240		985	4.5	BS-1363	
			220-230 (CE)		916-1001	4.2-4.4	CEE 7/7 Schuko	
			230-240 (CE)		904-985	3.9-4.1	BS-1363	
GRSBF-36-F	37.5" x 17" x 2.25" (953 x 432 x 57 mm)	37.5" x 17" (953 x 432 mm)	120	Single	590	4.9	NEMA 5-15P	32 lbs. (15 kg)
			220		540	2.5	CEE 7/7 Schuko	32 lbs. (15 kg)
			240		642	2.7	BS-1363	
			220-230 (CE)		540-590	2.5-2.6	CEE 7/7 Schuko	
			230-240 (CE)		590-643	2.6-2.7	BS-1363	
GRSBF-36-I	37.5" x 21" x 2.25" (953 x 533 x 57 mm)	37.5" x 21" (953 x 533 mm)	100	Single	780	7.8	NEMA 5-15P	30 lbs. (14 kg)
			120		780	6.5	NEMA 5-15P	30 lbs. (14 kg)
			220		780	3.5	CEE 7/7 Schuko	30 lbs. (14 kg)
			240		780	3.3	BS-1363	
			220-230 (CE)		780-853	3.5-3.7	CEE 7/7 Schuko	
			230-240 (CE)		716-780	3.1-3.3	BS-1363	

\* Shipping weight includes packaging.

**HATCO CORPORATION**

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# Glo-Ray® Flush Top Built-In Heated Shelves

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-48-F, -I, -S, -O; -60-F, -I, -S, -O; -72-F, -I, -S, -O

## SPECIFICATIONS

### Built-In Rectangular Heated Shelves with Flush Top

The shaded areas contain electrical information for international models

Model	Dimensions (W x D x H)	Usable Shelf (W x D)	Volts	Phase	Watts	Amps	Plug	Ship Weight*
GRSBF-36-S	37.5" x 25.5" x 2.25" (953 x 648 x 57 mm)	37.5" x 25.5" (953 x 648 mm)	120	Single	950	7.9	NEMA 5-15P	35 lbs. (16 kg)
			220		870	4.0	CEE 7/7 Schuko	35 lbs. (16 kg)
			240		1034	4.3	BS-1363	
			220-230 (CE)		870-951	4.0-4.1	CEE 7/7 Schuko	
			230-240 (CE)		950-1034	4.1-4.3	BS-1363	
GRSBF-36-O	37.5" x 31.5" x 2.25" (953 x 800 x 57 mm)	37.5" x 31.5" (953 x 800 mm)	120	Single	1110	9.3	NEMA 5-15P	37 lbs. (17 kg)
			220		1110	5.0	CEE 7/7 Schuko	37 lbs. (17 kg)
			240		1110	4.6	BS-1363	
			220-230 (CE)		1110-1213	5.0-5.3	CEE 7/7 Schuko	
			230-240 (CE)		1020-1110	4.4-4.6	BS-1363	
GRSBF-42-F	43.5" x 17" x 2.25" (1105 x 432 x 57 mm)	43.5" x 17" (1105 x 432 mm)	120	Single	685	5.7	NEMA 5-15P	38 lbs. (17 kg)
			220		627	2.9	CEE 7/7 Schuko	38 lbs. (17 kg)
			240		746	3.1	BS-1363	
			220-230 (CE)		627-685	2.9-3.0	CEE 7/7 Schuko	
			230-240 (CE)		685-746	3.0-3.1	BS-1363	
GRSBF-42-I	43.5" x 21" x 2.25" (1105 x 533 x 57 mm)	43.5" x 21" (1105 x 533 mm)	100	Single	885	8.9	NEMA 5-15P	32 lbs. (15 kg)
			120		885	7.4	NEMA 5-15P	32 lbs. (15 kg)
			220		885	4.0	CEE 7/7 Schuko	32 lbs. (15 kg)
			240		885	3.7	BS-1363	
			220-230 (CE)		885-967	4.0-4.2	CEE 7/7 Schuko	
230-240 (CE)	813-885	3.5-3.7	BS-1363					
GRSBF-42-S	43.5" x 25.5" x 2.25" (1105 x 648 x 57 mm)	43.5" x 25.5" (1105 x 648 mm)	120	Single	1100	9.2	NEMA 5-15P	40 lbs. (18 kg)
			220		1006	4.6	CEE 7/7 Schuko	40 lbs. (18 kg)
			240		1198	5.0	BS-1363	
			220-230 (CE)		1006-1100	4.6-4.8	CEE 7/7 Schuko	
			230-240 (CE)		1100-1198	4.8-5.0	BS-1363	
GRSBF-42-O	43.5" x 31.5" x 2.25" (1105 x 800 x 57 mm)	43.5" x 31.5" (1105 x 800 mm)	120	Single	1270	10.6	NEMA 5-15P	48 lbs. (22 kg)
			220		1236	5.6	CEE 7/7 Schuko	48 lbs. (22 kg)
			240		1305	5.4	BS-1363	
			220-230 (CE)		1236-1351	5.6-5.9	CEE 7/7 Schuko	
			230-240 (CE)		1198-1305	5.2-5.4	BS-1363	
GRSBF-48-F	49.5" x 17" x 2.25" (1257 x 432 x 57 mm)	49.5" x 17" (1257 x 432 mm)	120	Single	770	6.4	NEMA 5-15P	35 lbs. (16 kg)
			220		705	3.2	CEE 7/7 Schuko	35 lbs. (16 kg)
			240		828	3.5	BS-1363	
			220-230 (CE)		704-770	3.2-3.3	CEE 7/7 Schuko	
			230-240 (CE)		770-839	3.3-3.5	BS-1363	
GRSBF-48-I	49.5" x 21" x 2.25" (1257 x 533 x 57 mm)	49.5" x 21" (1257 x 533 mm)	100	Single	1000	10.0	NEMA 5-15P	40 lbs. (18 kg)
			120		1000	8.3	NEMA 5-15P	40 lbs. (18 kg)
			220		1000	4.5	CEE 7/7 Schuko	40 lbs. (18 kg)
			240		1000	4.2	BS-1363	
			220-230 (CE)		1000-1093	4.5-4.7	CEE 7/7 Schuko	
230-240 (CE)	918-1000	4.0-4.2	BS-1363					
GRSBF-48-S	49.5" x 25.5" x 2.25" (1257 x 648 x 57 mm)	49.5" x 25.5" (1257 x 648 mm)	120	Single	1225	10.2	NEMA 5-15P	42 lbs. (19 kg)
			220		1121	5.1	CEE 7/7 Schuko	42 lbs. (19 kg)
			240		1334	5.6	BS-1363	
			220-230 (CE)		1121-1225	5.1-5.3	CEE 7/7 Schuko	
			230-240 (CE)		1225-1334	5.3-5.6	BS-1363	
GRSBF-48-O	49.5" x 31.5" x 2.25" (1257 x 800 x 57 mm)	49.5" x 31.5" (1257 x 800 mm)	120	Single	1430	11.9	NEMA 5-15P	48 lbs. (22 kg)
			220		1430	6.5	CEE 7/7 Schuko	48 lbs. (22 kg)
			240		1430	6.0	BS-1363	
			220-230 (CE)		1430-1562	6.5-6.8	CEE 7/7 Schuko	
			230-240 (CE)		1313-1430	5.7-6.0	BS-1363	

\* Shipping weight includes packaging.

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-48-F, -I, -S, -O; -60-F, -I, -S, -O; -72-F, -I, -S, -O

## SPECIFICATIONS

### Built-In Rectangular Heated Shelves with Flush Top

The shaded areas contain electrical information for International models

Model	Dimensions (W x D x H)	Usable Shelf (W x D)	Volts	Phase	Watts	Amps	Plug	Ship Weight*
GRSBF-60-F	61.5" x 17" x 2.25" (1562 x 432 x 57 mm)	61.5" x 17" (1562 x 432 mm)	120	Single	950	7.9	NEMA 5-15P	41 lbs. (19 kg)
			220		870	4.0	CEE 7/7 Schuko	41 lbs. (19 kg)
			240		1034	4.3	BS-1363	
			220-230 (CE)		869-950	4.0-4.1	CEE 7/7 Schuko	
			230-240 (CE)		950-1035	4.1-4.3	BS-1363	
GRSBF-60-I	61.5" x 21" x 2.25" (1562 x 533 x 57 mm)	61.5" x 21" (1562 x 533 mm)	100	Single	1220	12.2	NEMA 5-15P	48 lbs. (22 kg)
			120		1220	10.2	NEMA 5-15P	48 lbs. (22 kg)
			220		1220	5.5	CEE 7/7 Schuko	
			240		1220	5.1	BS-1363	
			220-230 (CE)		1220-1333	5.5-5.8	CEE 7/7 Schuko	
			230-240 (CE)		1120-1220	4.9-5.1	BS-1363	
GRSBF-60-S	61.5" x 25.5" x 2.25" (1562 x 648 x 57 mm)	61.5" x 25.5" (1562 x 648 mm)	120	Single	1500	12.5	NEMA 5-20P	55 lbs. (25 kg)
			220		1372	6.2	CEE 7/7 Schuko	55 lbs. (25 kg)
			240		1634	6.8	BS-1363	
			220-230 (CE)		1372-1500	6.2-6.5	CEE 7/7 Schuko	
			230-240 (CE)		1501-1634	6.5-6.8	BS-1363	
GRSBF-60-O	61.5" x 31.5" x 2.25" (1562 x 800 x 57 mm)	61.5" x 31.5" (1562 x 800 mm)	120	Single	1750	14.6	NEMA 5-20P	64 lbs. (29 kg)
			220		1750	8.0	CEE 7/7 Schuko	64 lbs. (29 kg)
			240		1750	7.3	BS-1363	
			220-230 (CE)		1750-1912	8.0-8.3	CEE 7/7 Schuko	
			230-240 (CE)		1607-1750	7.0-7.3	BS-1363	
GRSBF-72-F	73.5" x 17" x 2.25" (1867 x 432 x 57 mm)	73.5" x 17" (1867 x 432 mm)	120	Single	1130	9.4	NEMA 5-15P	44 lbs. (20 kg)
			220		1034	4.7	CEE 7/7 Schuko	44 lbs. (20 kg)
			240		1230	5.1	BS-1363	
			220-230 (CE)		1034-1130	4.7-4.9	CEE 7/7 Schuko	
			230-240 (CE)		1130-1231	4.9-5.1	BS-1363	
GRSBF-72-I	73.5" x 21" x 2.25" (1867 x 533 x 57 mm)	73.5" x 21" (1867 x 533 mm)	120	Single	1440	12.0	NEMA 5-15P	52 lbs. (24 kg)
			220		1440	6.5	CEE 7/7 Schuko	52 lbs. (24 kg)
			240		1440	6.0	BS-1363	
			220-230 (CE)		1440-1574	6.5-6.8	CEE 7/7 Schuko	
			230-240 (CE)		1322-1440	5.8-6.0	BS-1363	
GRSBF-72-S	73.5" x 25.5" x 2.25" (1867 x 648 x 57 mm)	73.5" x 25.5" (1867 x 648 mm)	120	Single	1750	14.6	NEMA 5-20P	59 lbs. (27 kg)
			220		1602	7.3	CEE 7/7 Schuko	59 lbs. (27 kg)
			240		1906	7.9	BS-1363	
			220-230 (CE)		1602-1751	7.3-7.6	CEE 7/7 Schuko	
			230-240 (CE)		1750-1906	7.6-7.9	BS-1363	
GRSBF-72-O	73.5" x 31.5" x 2.25" (1867 x 800 x 57 mm)	73.5" x 31.5" (1867 x 800 mm)	208	Single	2070	10.0	NEMA 6-15P	68 lbs. (31 kg)
			240		2070	9.4		
			220		1894	8.6	CEE 7/7 Schuko	68 lbs. (31 kg)
			240		2070	8.6	BS-1363	
			220-230 (CE)		2070-2262	9.4-9.8	CEE 7/7 Schuko	
			230-240 (CE)		1901-2070	8.3-8.6	BS-1363	

\* Shipping weight includes packaging.

## PRODUCT SPECS

### Glo-Ray® Built-In Heated Shelves with Flush Top

The Built-in Rectangular Heated Shelf with Flush Top shall be a Glo-Ray® Model ... as manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

The Rectangular Heated Shelf shall be rated at ... watts, ... volts, and ... inches (millimeters) in overall width.

It shall consist of thermostatically-controlled heated base with 3' (914 mm) conduit to control box and a 6' (1829 mm) cord with plug attached.

Warranty consists of 24/7 parts and service assistance (U.S. and Canada only).

**HATCO CORPORATION**

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