**Specification**

**SelfCookingCenter® XS 6 ⅔ E (6 x 2/3 GN)**

- **Capacity**
  - Six (6) GN2/3 (1 1/2") or four (4) GN2/3 (2 1/2")
  - Removable, swivel hinging rack with flexible rack options on 11 levels
- **Standard Features**
  - Electrically heated table device for automatic cooking of meat, poultry, fish, side dishes, vegetables, egg dishes, desserts, bakery products and for automatic rethermalization
  - Mixed loads with individual supervision of each rack, depending on type, load amount, and the number of door openings
  - LED cooking cabinet and rack lighting - energy-saving, durable and low-maintenance
  - Unit base with surrounding seal
  - Rear-ventilated triple-pane cooking cabinet door, two hinged inside panes (for easy cleaning) with a special heat-reflecting coating
  - Combi-steamer according to DIN 18866, DIN 10535 for selective use of steam and hot air, separately, sequentially, or combined
  - Integrated Ethernet and USB port
  - Lengthwise loading for 2/3, 1/2, 1/3 GN (12" x 14", 12" x 10", 12" x 7") accessories
  - No water softening system or additional descaling is necessary
  - 2-Year parts and labor warranty
  - 5-Year steam generator warranty
  - No-charge 4-hour RATIONAL certified chef assistance program
  - Core temperature probe with 6 measuring points, including positioning aid - automatic error correction in case of incorrect positioning
  - 1% - accurate regulation of moisture, adjustable, and retrievable via the control panel
  - Combi-steamer mode °F/(°C): steam: 85 to 265/(30 to 130), hot air: 85 to 575/(30 to 300), combination: 85 to 575/(30 to 300)
  - Individual programming of at least 1,200 cooking programs with up to 12 steps transferable via USB
  - Hand shower with automatic retracting system
  - Moisturising in 3 steps of °F/(°C) 85 to 500/(30 to 260)
  - High-performance fresh steam generator, pressureless, with automatic filling and automatic decalcification
- **Operation**
  - Dynamic air circulation in cooking cabinet with reversing wheel fan with 5 fan speeds, programmable
  - Integral, maintenance-free grease extraction system
  - Turbo fan cool down function
  - Automatic adaptation to the installation location (elevation)
  - 304 (DIN 1.4301) stainless steel material inside and out
  - Seamless interior and with rounded corners
  - Demand-related energy supply
  - 5 programmable proofing stages
  - Automatic, pre-selected starting time with adjustable date/time
  - Delta-T cooking
- **Safety features**
  - Detergent and Care Tabs (solid detergents) for optimum working safety
  - HACCP data output and software update via the integrated Ethernet and USB port
  - Safety temperature limiter for steam generator and hot-air heating
  - VDE approved for unsupervised operation (e.g. overnight cooking or cleaning)
  - Maximum rack height 5 ½ ft./1.60 m when original stand is used
  - Integral fan impeller brake
  - Door handle with right/left and slam function
- **Cleaning and Care**
  - Self-cleaning and care system for cooking cabinet and steam generator, regardless of the water pressure supplied
  - 7 cleaning stages for unsupervised cleaning and care - even overnight
  - Automatic cleaning and descaling of the steam generator
  - Automatic cleaning prompts indicating the cleaning stage and volume of chemicals in relation to the level of soiling
  - Soiling and care status are displayed on the monitor
  - Diagnostic system with automatic service notices displayed
  - Self-test function for actively checking unit’s functions
  - 100% biodegradable Cleaner and Care tabs
**Specification**

**SelfCookingCenter® XS 6 ⅔ E (6 x 2/3 GN)**

### iCookingControl - Automatic cooking

- 7 application modes for meat, poultry, fish, side dishes, egg dishes, desserts, baked goods and Finishing™ (rethermalization)

### HiDensityControl®

- Highest steam saturation, and dynamic air mixing for perfect and even cooking

### Combi-Steam mode

- Steam °F/(°C) 85 to 265/(30 to 130)
- Hot air °F/(°C) 85 to 575/(30 to 300)

### Combi °F/(°C) 85 to 575/(30 to 300)

### Efficient CareControl

- Efficient self-cleaning CareControl recognizes soiling and scale and removes it

### iLevelControl

- Mixed loads with individual monitoring of every rack depending on the quantity of the load as well as the number of door openings.

### Technical Specification

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>Width</th>
<th>Depth</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>Exterior</td>
<td>25 3/4'' (655 mm)</td>
<td>21 7/8'' (555 mm)</td>
<td>22 3/8'' (567 mm)</td>
</tr>
<tr>
<td>Shipping</td>
<td>34 5/8'' (879 mm)</td>
<td>37'' (940 mm)</td>
<td>29 1/2'' (749 mm)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max Per Shelf</td>
</tr>
<tr>
<td>Max Load Size</td>
</tr>
<tr>
<td>Net</td>
</tr>
<tr>
<td>Shipping</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Size</th>
<th>Electric. 60 hz</th>
<th>Breaker</th>
<th>Cable connection</th>
<th>Running Amps</th>
</tr>
</thead>
<tbody>
<tr>
<td>XS</td>
<td>208V 3 PH</td>
<td>20A</td>
<td>#12</td>
<td>16.0 amps</td>
</tr>
<tr>
<td>XS</td>
<td>240V 3 PH</td>
<td>20A</td>
<td>#12</td>
<td>18.0 amps</td>
</tr>
<tr>
<td>XS</td>
<td>208V 1 PH</td>
<td>35A</td>
<td>#8</td>
<td>28.0 amps</td>
</tr>
<tr>
<td>XS</td>
<td>240V 1 PH</td>
<td>35A</td>
<td>#8</td>
<td>32.0 amps</td>
</tr>
</tbody>
</table>

Not supplied with cable connection. Use copper wire only, 3Ph+wire system (3 wire w/ ground)-dedicated 3 pole circuit breaker required. 1 Ph L1, L2, G-dedicated 2 pole circuit breaker required. 208 v is field retrofittable to 240v, 480v is field retrofittable to 440v. Special voltages available upon request. Do not use fuses.

### Thermal load and airflow requirements

- Latent: 283 W
- Sensible: 375 W
- Unit free standing: 13314 ft³/h
- One side against a wall: 8405 ft³/h
- Noise values: 65 dBA

### Connected load electric

- Hot air connection: 5.4 kW
- Steam connection: 5.4 kW
- Connected load electric: 5.7 kW

### Water Requirements

- Connection: 3/4” GHT
- Supply: Minimum 1/2” ID Drinking Quality Cold
- Pressure: 21-87 psi (1.5-6 bar)
- Average Treated Water Consumption: 1 gal/h
- Min/Max Flow Rate: 3 gpm/5.3 gpm
- Water Drain: 1 1/2” OD (40 mm) hub
- Connect only to 2” (XS type 6 2/3 = 1 5/8”) high-temperature resistant pipe.
- Water discharge temperature can be field adjusted to meet section 701.7 of the Inter-national Plumbing Code. Contact RATIONAL for back flow recommendation.

### Water Quality

- Sodium ion exchangers are not recommended; H+ Ion exchange systems are recommended. Water that does not meet the following minimum standards will require the proper conditioning.

<table>
<thead>
<tr>
<th>Contaminant</th>
<th>Water Requirements</th>
<th>If &gt; than recommended</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sand/Particles</td>
<td>&lt; 15 µm</td>
<td>Particle filter</td>
</tr>
<tr>
<td>Chlorine (Cl₂)</td>
<td>&lt; 0.12 gr/gal (0.2 ppm)</td>
<td>Active carbon filter</td>
</tr>
<tr>
<td>Chlorine (Cl⁻)</td>
<td>&lt; 4.68 gr/gal (80 ppm)</td>
<td>RO or deionization</td>
</tr>
</tbody>
</table>

### Clearance Requirements

To facilitate servicing, we recommend leaving a 18”-20” (450-500 mm) gap on the left-hand side of the unit. If there is not 18”-20” (450-500 mm) left side clearance available, provisions for moving the unit or appliance to the left for service access must be made. These include, but are not limited to, having quick connections (water, gas, etc.) and lengthened electrical connections with flexible cords. If there are no external heat sources acting on the unit, there should be a minimum gap of 1/2” (10 mm) to the left, right, and back of unit. The left hand gap must be a minimum of 1 1/4” (350 mm) if a high temperature heat source is on the left side of the unit. Recommended clearance from unobstructed rear exhaust pipes and any surface collecting grease or flammable material; 10” (254 mm) electric. It is recommended to have a hood overhang of 6” (150 mm) to 18” (450 mm) at the front of the unit and 6” (150 mm) on the side if installed at the end of the cooking line. Please refer to the Installation Manual for further technical data and for instructions on installation and setup. Installations must comply with all local electrical, plumbing, and ventilation codes.
1. Common water supply (cold water) "Single" water connection as shipped 2. Drain 2" OD 3. Electrical connection wire entrance 4. Chassis Ground connection 5. Steam Vent pipe 2 3/8" / 60mm Minimum Clearance 2" / 50 mm Left side clearance 20" recommended for servicing of unit without the ability to move unit while connected. Measurements in mm (inch)
ELECTRICAL OPTIONS (all 60Hz) Special voltages available upon request

<table>
<thead>
<tr>
<th>Voltage / breaker / running amps / AWG</th>
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</tr>
</thead>
<tbody>
<tr>
<td>208V 1 Ph / 35 / 28 / #8 - field retrofittable to 240 V</td>
<td>240V 1 Ph / 35 / 32 / #8</td>
</tr>
<tr>
<td>208V 3 Ph / 20 / 16 / #12 - field retrofittable to 240 V</td>
<td>240V 3 Ph / 20 / 18 / #12</td>
</tr>
</tbody>
</table>

ACCESSORIES

- Installation Kits – include electrical, water and drainage connection
  - 208 or 240/60/1Ph - copper drain
  - 208 or 240/60/1Ph - CPVC drain
  - 208 or 240/60/3Ph - copper drain
  - 208 or 240/60/3Ph - CPVC drain
- RATIONAL Cleaner Tabs without phosphorous – guarantee maximum cleaning power
- RATIONAL Care Tabs – prevents scale deposits
- Certified installation by RATIONAL SERVICE-PARTNERS
- Preventative Maintenance Kits – door gaskets, air filters, interior light gasket, and light bulbs
- UG I stationary stand
- UG I stationary stand for Combi Duo
- Stackable Combi-Duo kit, – for stacking XS 6 2/3
- Wall mount attachment
- Condensation breaker – to divert steam from the unit into existing hood system
- KitchenManagement System – RATIONAL software to operate units from your laptop / desktop
- UltraVent® XS - ventless condensation hood – UL approved
- Combi Duo UltraVent XS adapter kit
- RATIONAL USB data-memory stick – for transferring cooking programs and HACCP data
- VarioSmoker – for a large variety of smoked products
- Integration kit with UltraVent
- Hinging rack
- For a full list of 2/3 size accessories for ideal grilling, baking, roasting, frying, rotisserie, steamimg, Finishing®, and much more

FACTORY INSTALLED OPTIONS (special order)

- Left-hinged door 208V / 240V / 1PH | 208V / 240V / 3PH
- Ethernet cable – for easy connection of LAN cable
- Door safety lock – handle is turned left then right before the door can be opened

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We reserve the right to make technical improvements