



Project \_\_\_\_\_

Item # \_\_\_\_\_

Quantity \_\_\_\_\_

# Glo-Ray® High Watt Dual Infra-Black Strip Heaters

Models: GRAIH-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D, -72D

GRAIHL-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D,

For foodwarming at a close range to food product, the Glo-Ray® Infra-Black® heat technology is ideal, emitting a solid panel of uniform heat. Sturdy continuous single or dual extruded aluminum housings assure quality and durability. Available in a variety of widths, depths, mounting arrangements and colors to fit your operation.

## Standard features

- Thermostatically controlled to regulate heat and provide consistent temperature.
- Provides ideal amount of heat for limited space operations, mounted 8" to 14" (203-356 mm) above metallic target surface
- Infra-Black emitter provides even, precise heat distribution, eliminating hot spots for close applications
- Requires a remote control box with toggle or infinite switches or an attached thermostatic control box.
- Sturdy aluminum housings that do not sag, from 18" to 72" (457 to 1829 mm) for GRAIH-D models, 18" to 66" (457 to 1676 mm) for GRAIHL-D models in 6" (152 mm) increments
- Heavy-duty insulation keeps the exterior housing cool
- Optional 3" (76 mm) or 6" (152 mm) spacer available with or without lights
- Protective wire guard supports heating element without affecting heat distribution
- Metal-sheathed heating elements guaranteed against burnout and breakage for two years



GRAIH-60D  
120V models available  
with remote control only

GRAIHL-24D

## Options (available at time of purchase only)

### Housing

- 15" (381 mm)  18" (457 mm)

Designer Color or Gloss Finish – clear Anodized Standard †

- Warm Red  Black  Gray Granite  White Granite
- Navy Blue  Hunter Green  Antique Copper  Gleaming Gold
- Glossy Gray  Bold Black  Brilliant Blue  Radiant Red

- Element Wire Guard (Dual models require two sets)

Remote Box – Designer Color or Gloss Finish – clear Anodized Standard †

- Warm Red  Black  Gray Granite  White Granite
- Navy Blue  Hunter Green  Antique Copper  Gleaming Gold
- Glossy Gray  Bold Black  Brilliant Blue  Radiant Red

- Halogen Bulb in lieu of standard Display Light (60 Watt)

- No control included (GRAIHL-xxD models only) – requires selection of RMB2-xx control

- Thermostatic Control Box with Indicator Lights

Non-Adjustable Tubular Stands (NTL) – choose clearance – matches housing color †

- 4" (102 mm)  6" (152 mm)  7.5" (191 mm)  8" (203 mm)
- 10" (254 mm)  12" (305 mm)  14" (356 mm)

Leads – Extend beyond standard 3' (914 mm) - 220V, 240V Export units come with 6" (152 mm) pigtail leads - must specify lead length

- 1'-5' (305-1525 mm)  6'-10' (1829-3048 mm)
- 11'-15' (3352-4572 mm)  16'-20' (4877-6096 mm)

## Accessories

Adjustable Angle Brackets for mounting Glo-Ray under a shelf –

Space between Glo-Ray and overshelf:

- 1"-2" (25-51 mm)  1"- 6" (25- 152 mm)

- Chain Suspension

Chef LED adjustable bulb - GRAIHL-xxD models only, pass-through usage only GRAIHL-xxD must be 11" or higher from surface as pass through - bulbs must be rotated down

- 120V:  3000K Similar to warm halogen  4000K Similar to cool fluorescent
- 230V:  3000K Similar to warm halogen  4000K Similar to cool fluorescent

†Non-standard colors are non-returnable

IFS anti-microbial coatings use naturally-occurring, environmentally sustainable, silver ions to help inhibit the growth of microbes on the powder coated surface. See [www.hatcocorp.com/antimicrobial-paint](http://www.hatcocorp.com/antimicrobial-paint) for more information.

For operation, location and safety information, please refer to the Installation and Operating Manual.



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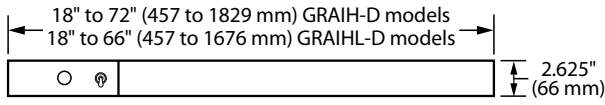


# Glo-Ray® High Watt Dual Infra-Black Strip Heaters

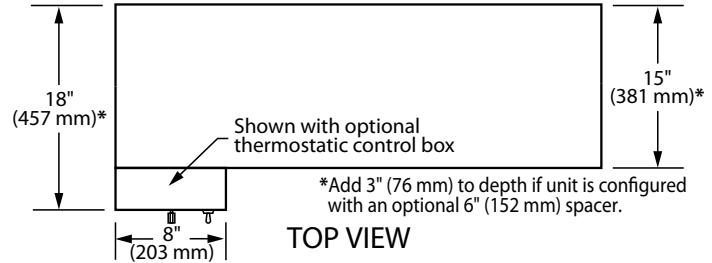
Models: GRAIH-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D, -72D

GRAIHL-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D

## GRAIH-xxD, GRAIHL-xxD



FRONT VIEW



TOP VIEW

## SPECIFICATIONS

### Glo-Ray® High Watt Dual Infra-Black Strip Heaters (single phase)

**Dimensions:** GRAIH-xxD with standard 3" (76 mm) Spacer: 18"- 72"W x 15"D x 2.5"H (457-1829 x 381 x 64 mm)

GRAIHL-xxD with standard 3" (76 mm) Spacer: 18"- 66"W x 15"D x 2.5"H (457-1676 x 381 x 64 mm)

GRAIH-xxD with 6" Spacer (152 mm): 18"-72"W x 18"D x 2.5"H (457-1829 x 457 x 64 mm)

GRAIHL-xxD with 6" Spacer (152 mm): 18"-66"W x 18"D x 2.5"H (457-1676 x 457 x 64 mm)

The shaded areas contain electrical information for International models

GRAIH-D					GRAIHL-D					Both Models	
Model	Volts	Watts	Amps	Ship Weight*	Model	Volts	Watts	Amps	Ship Weight*	Width	
GRAIH-18D	120	700	5.8	16 lbs. (8 kg.)	GRAIHL-18D	120	820	6.8	15 lbs. (7 kg.)	18" (457 mm)	
	208		3.4			4.4					
	240		2.9			3.9					
	220	700	3.2			800	3.6	800-875			3.6-3.8
	240	2.9	820			3.4	753-820	3.3-3.4			
	220-230 (CE)	700-765	3.2-3.3			800-875	3.6-3.8	230-240 (CE)			753-820
230-240 (CE)	643-700	2.8-2.9									
GRAIH-24D	120	1000	8.3	22 lbs. (10 kg.)	GRAIHL-24D	120	1120	9.3	10 lbs. (5 kg.)	24" (610 mm)	
	208		4.8			5.8					
	240		4.2			5.2					
	220	1000	4.5			1100	5.0	1100-1203			5.0-5.2
	240	4.2	1120			4.7	1029-1120	4.5-4.7			
	220-230 (CE)	1000-1093	4.5-4.7			1100-1203	5.0-5.2	230-240 (CE)			1029-1120
230-240 (CE)	918-1000	4.0-4.2									
GRAIH-30D	120	1320	11.0	22 lbs. (10 kg.)	GRAIHL-30D	120	1440	12.0	25 lbs. (12 kg.)	30" (762 mm)	
	208		6.3			7.3					
	240		5.5			6.5					
	220	1320	6.0			1420	6.5	1420-1553			6.5-6.8
	240	5.5	1440			6.0	1323-1440	5.8-6.0			
	220-230 (CE)	1320-1443	6.0-6.3			1420-1553	6.5-6.8	230-240 (CE)			1323-1440
230-240 (CE)	1212-1320	5.3-5.5									
GRAIH-36D	120	1600	13.3	27 lbs. (13 kg.)	GRAIHL-36D	120	1780	14.8	29 lbs. (14 kg.)	36" (914 mm)	
	208		7.7			9.2					
	240		6.7			8.2					
	220	1600	7.3			1750	8.0	1750-1914			8.0-8.3
	240	6.7	1780			7.4	1635-1780	7.1-7.4			
	220-230 (CE)	1600-1749	7.3-7.6			1750-1914	8.0-8.3	230-240 (CE)			1635-1780
230-240 (CE)	1469-1600	6.4-6.7									
GRAIH-42D	120	1900	15.8	35 lbs. (16 kg.)	GRAIHL-42D	120	2080	17.3	33 lbs. (15 kg.)	42" (1067 mm)	
	208		9.1			10.6					
	240		7.9			9.4					
	220	1900	8.6			2050	9.3	2050-2242			9.3-9.7
	240	7.9	2080			8.7	1910-2080	8.3-8.7			
	220-230 (CE)	1900-2077	8.6-9.0			2050-2242	9.3-9.7	230-240 (CE)			1910-2080
230-240 (CE)	1745-1900	7.6-7.9									
GRAIH-48D	120†	2200	18.3	33 lbs. (15 kg.)	GRAIHL-48D	120†	2440	20.3	35 lbs. (16 kg.)	48" (1219 mm)	
	208		10.6			12.6					
	240		9.2			11.2					
	220	2200	10.0			2400	10.9	2400-2625			10.9-11.4
	240	9.2	2440			10.2	2241-2440	9.7-10.2			
	220-230 (CE)	2200-2405	10.0-10.5			2400-2625	10.9-11.4	230-240 (CE)			2241-2440
230-240 (CE)	2021-2200	8.8-9.2									
GRAIH-54D	120†	2500	20.8	41 lbs. (19 kg.)	GRAIHL-54D	120†	2740	22.8	39 lbs. (18 kg.)	54" (1372 mm)	
	208		12.0			14.0					
	240		10.4			12.4					
	220	2500	11.4			2700	12.3	2700-2953			12.3-12.8
	240	10.4	2740			11.4	2516-2740	10.9-11.4			
	220-230 (CE)	2500-2733	11.4-11.9			2700-2953	12.3-12.8	230-240 (CE)			2516-2740
230-240 (CE)	2296-2500	10.0-10.4									

\* Shipping weight does not include remote control enclosure – add 2-8 lbs. (1-3 kg) to shipping weight depending on size of remote control enclosure

† Available with remote control only

HATCO CORPORATION

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# Glo-Ray® High Watt Dual Infra-Black Strip Heaters

Models: GRAIH-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D, -72D

GRAIHL-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D

Deteted GRAIHL-72D

## SPECIFICATIONS

### Glo-Ray® High Watt Dual Infra-Black Strip Heaters (single phase)

**Dimensions:** GRAIH-xxD with standard 3" (76 mm) Spacer: 18" - 72"W x 15"D x 2.5"H (457-1829 x 381 x 64 mm)  
GRAIHL-xxD with standard 3" (76 mm) Spacer: 18" - 66"W x 15"D x 2.5"H (457-1676 x 381 x 64 mm)  
GRAIH-xxD with 6" Spacer (152 mm): 18"-72"W x 18"D x 2.5"H (457-1829 x 457 x 64 mm)  
GRAIHL-xxD with 6" Spacer (152 mm): 18"-66"W x 18"D x 2.5"H (457-1676 x 457 x 64 mm)

The shaded areas contain electrical information for international models

GRAIH-D					GRAIHL-D					Both Models
Model	Volts	Watts	Amps	Ship Weight*	Model	Volts	Watts	Amps	Ship Weight*	Width
GRAIH-60D	120†	2800	23.3	46 lbs. (21 kg.)	GRAIHL-60D	120†	3100	25.8	47 lbs. (22 kg.)	60" (1524 mm)
	208		13.5			16.0				
	240		11.7			14.2				
	220	2800	12.7			3050	13.9			
	240		11.7			3100	12.9			
	220-230 (CE)		2800-3060			12.7-13.3	3050-3336	13.9-14.5		
	230-240 (CE)	2571-2800	11.2-11.7			2847-3100	12.4-12.9			
GRAIH-66D	120♦†	3120	26.0	44 lbs. (20 kg.)	GRAIHL-66D	120♦†	3420	28.5	45 lbs. (21 kg.)	66" (1676 mm)
	208		15.0			15.5				
	240		13.0			17.5				
	220	3120	14.2			3420	15.3			
	240		13.0			3370	14.3			
	220-230 (CE)		3120-3410			14.2-14.8	3370-3685	15.3-16.0		
	230-240 (CE)	2865-3120	12.5-13.0			3141-3420	13.7-14.3			
GRAIH-72D*	120 ♦†	3450	28.8	51 lbs. (23 kg)	<b>NOTE:</b> GRAIHL-xxD models that have multiple voltages listed, such as 120/208 or 120/240, have multiple internal circuits. For example a 120/208 volt unit utilizes 120 volts for light circuit and 208 volts for the heat circuit(s).					
	240		14.4		<b>CAUTION:</b> Light-equipped strip heaters that require a circuit breaker 20 amps or larger must be installed with a remote control enclosure containing a fuse rated at 20 amps or less for the light circuit. RMB Series remote control enclosures require one remote control enclosure per strip heater.					
	220		15.7		* Shipping weight does not include remote control enclosure. Add 2-8 lbs. (1-3 kg) to shipping weight depending on size of remote control enclosure					
	240	14.4	♦ Infinite Control not available in 120V							
	220-230	3450-3771	15.7-16.4		† Available with remote control only.					
	230-240	3168-3450	13.8-14.4		* CE not available.					

## CONDUIT

3" (914 mm) conduit standard on 120V and 208V models only.

## LEADS

3" (76 mm) conduit with leads – server's right.

6" (152 mm) leads when supplied with TCBI – exit side of control box.

## MINIMUM CLEARANCE REQUIREMENTS

Must be a pass-through application, not allowed with back wall installation.

For diagrams, refer to the Installation and Operating Manual on the Hatco website.

### GRAIH-xxD, GRAIHL-xxD WITH TCBI:

Unit to surface below: 8" (203 mm)

Unit to back wall: Not allowed, must be pass-through application

Below oversheif: 1" (25 mm) clearance

### GRAIH-xxD, GRAIHL-xxD WITH RMB:

Unit to surface below: 8" (203 mm)

Unit to back wall: 3" (76 mm)

Below oversheif: 0" (0 mm) clearance required

## MAXIMUM OVERSHELF CLEARANCE REQUIREMENTS

Units should be mounted at a maximum distance of 10" (254 mm) from the front of an oversheif.

## PRODUCT SPECS

### High Watt Infra-Black Strip Heaters

The High Watt Infra-Black Strip Heater shall be Glo-Ray®, manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

The foodwarmer shall be an Infra-Black® Model ... , rated at ... watts, ... volts, single phase and be ... inches (millimeters) in overall width.

The Glo-Ray shall consist of an aluminum housing and require either a thermostatic control box or remote control enclosure. The infrared heating element shall be tubular metal sheathed. The foodwarmer shall be factory assembled ready for electrical installation.

## TCBI CONTROL ENCLOSURE DIMENSIONS

8" x 3" x 2.5" (203 W x 76 D x 64 H mm) - not including switches.

## CONTROL ENCLOSURE LOCATION:

Chef's left side (Unless otherwise specified).

## REMOTE CONTROL ENCLOSURES

Must order one RMB control box per Strip Heater - If RMB2 is used, multiple warmers can be controlled from one box. The total amp draw of all connected strip heaters cannot exceed the rating of the remote control enclosure.

Click here to download the RMB Choose Remote Box Excel Spreadsheet

or follow this file path: www.hatcocorp.com > Resources > Choose Remote Box

Models (series)	Width	Height	Toggle Switches
RMB-3	6" (150 mm)	2.625 (67 mm)	2 maximum
RMB-7	9.375" (239 mm)		4 maximum
RMB-14	14.375" (366 mm)		6 maximum
RMB-16	16.375" (417 mm)		3 maximum
RMB-20	20.375" (518 mm)		4 maximum
RMB2-1R	11" (279 mm)	5.5 (140 mm)	1 toggle, 1 infinite, 1 relay, 1 indicator light
RMB2-2R	14" (356 mm)	5.5 (140 mm)	1 toggle, 1 infinite, 2 relays, 1 indicator light

Options include Housing in Designer Color or Gloss finish, Element Wire Guard, Remote Box in Designer Color or Gloss finish, Halogen Bulb, No control included (GRAIHL-xxD models only, requires selection of RMB2-xx control), Thermostatic Control Box with Indicator Lights, Non-Adjustable Tubular Stands, extended Leads. Optional Designer Colors and Gloss Finishes shall be anti-microbial paint.

Accessories shall include non-adjustable tubular stand, adjustable angle brackets, and suspension chain.

Warranty consists of 24/7 parts and service assistance (U.S. and Canada only).

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